

CATALOG 4G PYROBOXES





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LET THE SHOW BEGIN! UN CERTIFIED >> 4G PYROBOXES

FOR DIFFERENT FIREWORKS

RISKS ASSESSMENT THE MORE YOU SHIP, THE MORE YOU RISK

Hidden risks evaluation is a key aspect that must be taken into serious consideration. Here are some suggestions for you to better understand if you are really shipping safely.







TEST REPORT WHAT MUST A VALID TEST REPORT CONTAIN?

Don't risk blowing up your fireworks show. **The certification on your box is not enough** to make sure your goods will reach their destination. The test report is the fundamental document proving the packaging suitability. Other than the basic information required, here are the further details that it should contain.

LGISCH VERPAKKINGSINSTITUUT Iloten Vennootachap	INSTITUT BELGE DE L'EMBALLAG Société Privée à Responsabilité Limit
	Report Nº G-20.134 - p. 6 / 2
Tests on fibreboard boxes (4G), to obtain of dangerous goods by ADR, RID, ADN, IM	the authorization for the transport of dang
Content:	
	333, UN0334, UN0335, UN0336 or UN03 ed up with a suitable filling material.
- Tape closing model of the box:	Ψ A
a) 134 x cylindrical shell of calibre 60 m	m
 Diameter x length: Gross weight: 	# 60 x 60 mm # 170 g
 Gross total test weight: 	22.8 kg
Gross mass of the tested sample : Gross mass of the final package :	
b) 24 x cylindrical shell of calibre 100 m	51
 Diameter x length: Gross weight: 	± 100 x 200 mm ± 1290 g
 Gross weight: Gross total test weight: 	30.9 kg
Gross mass of the tested sample : Gross mass of the final package :	32 kg 32 kg
c) 4 x cylindrical shell of calibre 200 mm	
 Diameter x length: Gross weight: 	± 200 x 185 mm ± 5029 g
- Gross total test weight:	20.1 kg
Gross mass of the tested sample : Gross mass of the final package :	21.2 kg 22.1 kg
d) Mixture of cylindrical shells from calib	re 60 to calibre 200 mm
This content was not tested but ca	an be considered as positive, following t
performed tests. The maximum gro maximum gross weight of the box te	iss weight of the box must not exceed t sted with the heaviest content (2b).
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SHIPMENT MODALITY AND VALIDITY

The shipment modality approved for the packaging must be written on the test report. A serious Certification body shall approve packaging for all transport modalities.

2 CERTIFYING BODY OFFICIAL NAME

The test report must be printed on the Certifying Body letterhead.

3 TYPE OF CONTENT AND UN NUMBER

During checks, most inspectors will look for products description and UN numbers inside the test report (ie. *Cylindrical shells*).



The correct sealing system the packaging was certified with, must be written on the test report.

5 MAXIMUM WEIGHT AND QTY ALLOWED

For every content, the test report must indicate the **maximum weight** and the **maximum quantit**y tested and approved. A lesser weight and/or quantity, for the same content, is allowed.

Only if written on the test report, it will be possible to insert different tested contents inside the packaging.

PICTURES OF FIREWORKS

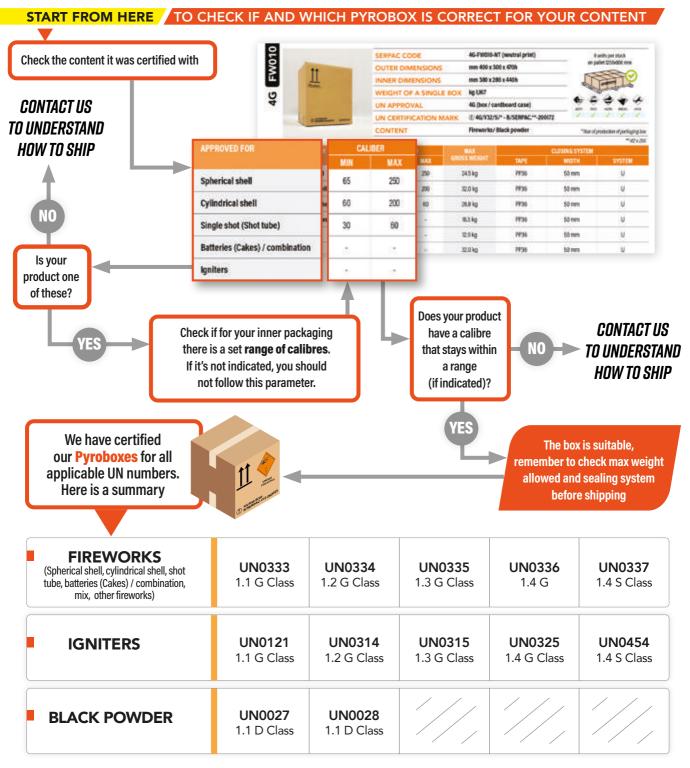
To show the real performance of the test and to support visually the inspectors, it is necessary that test reports must be complete with pictures.

PICTURE OF THE OUTER PACKAGING

This picture will help inspectors to verify if the packaging is the same as the tested prototype.

VISUAL GUIDE CHOOSING THE RIGHT PACKAGING

Choosing the right packaging is the first step for the shipment of every kind of dangerous goods. When we deal with explosives, and particularly with fireworks, **we must pay even more attention**. Knowing the dimension of the box and the weight it was certified with, is not enough to understand if the box you wish to use is the right one to let you ship at zero risks. Follow our guide.







PYROBOXES, THE PERFECT SOLUTION FOR YOUR SHIPMENTS OF



UN0333, UN0334, UN0335, UN0336, UN0337



IGNITERS UN0121, UN0314, UN0315, UN0325, UN0454



BLACK POWDER UN0027, UN0028

DETAILS FOR PURCHASE

TYPE	SERPAC CODE	UN Approvals*	DIMENSIONS		QUANTITY P. Package	PACKAGE Format	QUANTITY PER PALLET	PALLET FORMAT
			INNER mm	OUTER mm	N°	mm	N°	mm
FW010	4G-FW010-NT	4G/Y32/S	380 x 280 x 440h	400 x 300 x 470h	15	750 x 700 x 210h	195	1400 x 800 x 1200h
FW020	4G-FW020-NT	4G/Y39.3/S	580 x 380 x 275h	600 x 400 x 305h	15	1000 x 700 x 210h	320	1400 x 1000 x 1300h
FW030	4G-FW030-NT	4G/Y64.8/S	580 x 380 x 420h	600 x 400 x 450h	15	1000 x 850 x 210h	345	1700 x 1000 x 1300h
FW040	4G-FW040-NT	4G/Y28/S	765 x 225 x 230h	780 x 240 x 260h	15	1050 x 500 x 210h	180	1200 x 950 x 1300h
FW050	4G-FW050-NT	4G/Y45.4/S	780 x 580 x 260h	800 x 600 x 290h	10	1400 x 900 x 140h	193	1400 x 900 x 1250h
FW060	4G-FW060-NT	4G/Y28.4/S	1040 x 245 x 190h	1060 x 260 x 220h	15	1350 x 500 x 210h	218	1350 x 1000 x 1200h

* ADR / RID - IMDG 6.1.3 - IATA 6.0.4.2

CONTACT US FOR MORE INFORMATION AND THE PRICE LIST

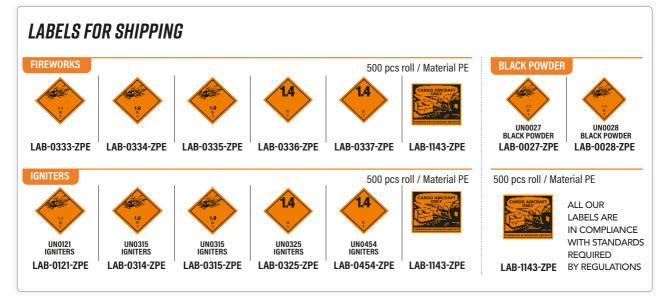


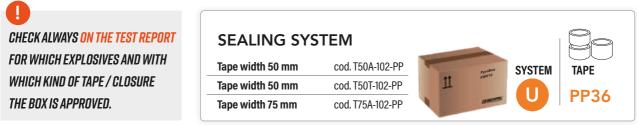
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	††	OUTER DI
	(Comments)	INNER DI
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		UN APPRO
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SERPAC CODE	4G-FW010-NT (neutral print)	8 units per stack
OUTER DIMENSIONS	400 x 300 x 470h mm	on pallet 1200 x 800 mm
INNER DIMENSIONS	380 x 280 x 440h mm	
WEIGHT OF A SINGLE BOX	1,167 kg	Ostront
UN APPROVAL	4G (box / cardboard case)	
UN CERTIFICATION MARK	(#) 4G/Y32/S/* - B/SERPAC.**-200172	- 🎨 🗢 🗢 🄶 🏈
CONTENT	Fireworks/ Black powder	ADR RID ADN IMDG IATA

APPROVED FOR	CAL	IBER	МАХ	CLOSING SYSTEM		
	MIN	MAX	GROSS WEIGHT	TAPE	WIDTH	SYSTEM
Spherical shell	65	250	24.5 kg	PP36	50 mm	U
Cylindrical shell	60	200	32.0 kg	PP36	50 mm	U
Single shot (Shot tube)	30	60	26.8 kg	PP36	50 mm	U
Batteries (Cakes) / combination	-	-	16.5 kg	PP36	50 mm	U
Igniters	-	-	12.9 kg	PP36	50 mm	U
Fireworks	-	-	32.0 kg	PP36	50 mm	U
Other fireworks	-	-	27.4 kg	PP36	50 mm	U
Black powder	-	-	32.0 kg	PP36	50 mm	U

BUNDLED BOXES FOR SALE		PALLET BOXES FOR SALE	
Quantity of boxes per parcel	N° 15	Pallet format	1400 x 800 x 1200h
Parcel format	750 x 700 x 210 h	Pallet weigh	kg 195
Parcel weight	kg 17	Quantity of boxes per pallet	N° 150





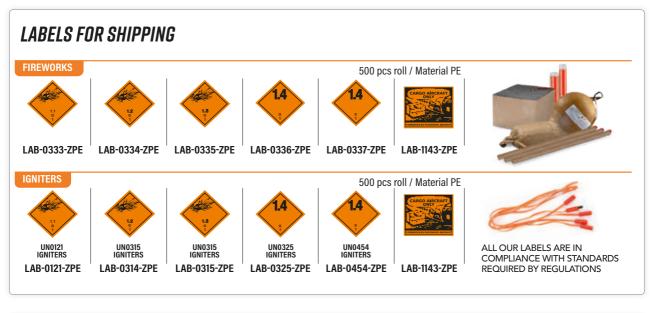


	SERPAC CODE	4G-FW020-NT (neutral print)	4 units per stack				
	OUTER DIMENSIONS	mm 600 x 400 x 305h	on pallet 1200 x 800 mm				
	INNER DIMENSIONS	mm 580 x 380 x 275h					
	WEIGHT OF A SINGLE BOX	kg 1,711	OSEADAC				
-	UN APPROVAL	4G (box / cardboard case)					
-	UN CERTIFICATION MARK	(#) 4G/Y39.3/S/* - B/SERPAC.**-200173	- ADR RID ADN IMDG IATA				
	CONTENT	Fireworks					

APPROVED FOR	CALIBER		МАХ	CLOSING SYSTEM		
	MIN	MAX	GROSS WEIGHT	TAPE	WIDTH	SYSTEM
Spherical shell	65	250	38.1 kg	PP36	50 mm	2 U
Cylindrical shell	60	200	39.0 kg	PP36	50 mm	2 U
Single shot (Shot tube)	30	60	33.2 kg	PP36	50 mm	2 U
Batteries (Cakes) / combination	-	-	23.8 kg	PP36	50 mm	U
Igniters	-	-	20.1 kg	PP36	50 mm	U
Fireworks	-	-	39.0 kg	PP36	50 mm	2 U
Other fireworks	-	-	39.3 kg	PP36	50 mm	U

SHIP SAFE THINK SERPAC! 🗐 🕞

BUNDLED BOXES FOR SALE		PALLET BOXES FOR SALE	
Quantity of boxes per parcel	N° 15	Pallet format	1400 x 1000 x 1300h
Parcel format	1000 x 700 x 210 h	Pallet weigh	kg 320
Parcel weight	kg 25,5	Quantity of boxes per pallet	N° 180



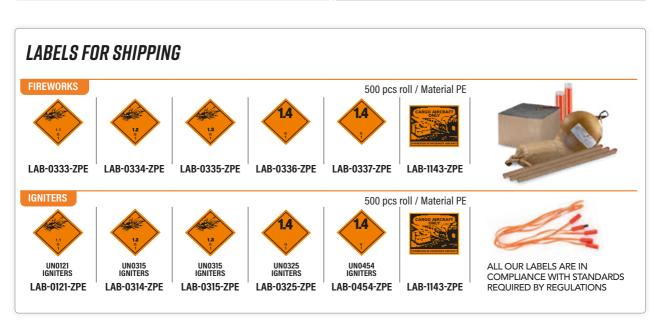


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		-	OUTER
	11		INNER [
- 1	Cater.	2010	WEIGHT
- 1		S. C. C.	UN APP
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SERPAC CODE	4G-FW030-NT (neutral print)	4 units per stack
OUTER DIMENSIONS	mm 600 x 400 x 405h	on pallet 1200 x 800 mm
INNER DIMENSIONS	mm 580 x 380 x 420h	
WEIGHT OF A SINGLE BOX	kg 1,893	6) Serame
UN APPROVAL	4G (box / cardboard case)	
UN CERTIFICATION MARK	(#) 4G/Y64.8/S/* - B/SERPAC**-200174	- ADB BID ADN IMDG IATA
CONTENT	Fireworks	ADR RID ADN IMDG IAIA

APPROVED FOR	CALIBER		MAX	CLOSING SYSTEM		
	MIN	MAX	GROSS WEIGHT	TAPE	WIDTH	SYSTEM
Spherical shell	65	400	57.7 kg	PP36	50 mm	3 U
Cylindrical shell	60	200	64.8 kg	PP36	50 mm	2 U
Single shot (Shot tube)	30	60	45.4 kg	PP36	50 mm	3 U
Batteries (Cakes) / combination	-	-	33.5 kg	PP36	50 mm	U
Igniters	-	-	27.0 kg	PP36	50 mm	U
Fireworks	-	-	64.8 kg	PP36	50 mm	3 U
Other fireworks	-	-	51.8 kg	PP36	50 mm	2 U

BUNDLED BOXES FOR SALE		PALLET BOXES FOR SALE	
Quantity of boxes per parcel	N° 15	Pallet format	1650 x 1000 x 1300h
Parcel format	1000 x 850 x 168 h	Pallet weigh	kg 345
Parcel weight	kg 22,8	Quantity of boxes per pallet	N° 168







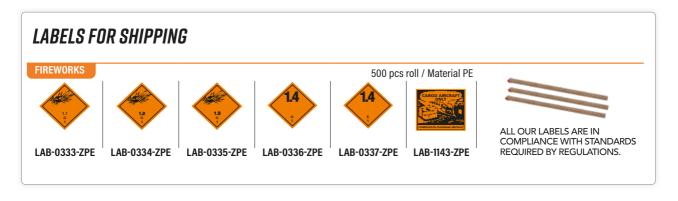
* Year of production of packaging box ** 412 o 2151

	SERPAC CODE	4G-FW040-NT (neutral print)	5 units per stack
	OUTER DIMENSIONS	mm 780 x 240 x 260h	on pallet 1200 x 800 mm
	INNER DIMENSIONS	mm 765 x 225 x 230h	
=	WEIGHT OF A SINGLE BOX	kg 1,045	USEAPAC
and the second se	UN APPROVAL	4G (box / cardboard case)	
	UN CERTIFICATION MARK	(F) 4G/Y28/S/* - B/SERPAC.**-200175	
	CONTENT	Fireworks	ADR RID ADN IMDG IATA

APPROVED FOR	CAL	IBER	MAX	CLOSING SYSTEM		
	MIN	MAX	GROSS WEIGHT	TAPE	SYSTEM	
Roman candles	20	30	28 kg	PP36	50 mm	2U + 4L

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BUNDLED BOXES FOR SALE		PALLET BOXES FOR SALE	
Quantity of boxes per parcel	N° 10	Pallet format	1200 x 950 x 1300h
Parcel format	1050 x 500 x 140 h	Pallet weigh	kg 197
Parcel weight	kg 1,045	Quantity of boxes per pallet	N° 170



SEALING SYSTEM		5			
Tape width 50 mm	cod. T50A-102-PP	II	SYSTEM	TAPE	
Tape width 50 mm	cod. T50T-102-PP	4. m	2U+4L	PP36	
Tape width 75 mm	cod. T75A-102-PP	2			



AN UN-CERTIFIED PACKAGING, TO BE COMPLIANT WITH THE LAW, MUST ALWAYS BE PRODUCED IN THE SAME FACTORY AND, MORE PRECISELY, WITH THE SAME MACHINES AND PRODUCTION LINE THAT WERE CERTIFIED DURING TESTS.



- PACKAGINGS PRODUCED ALWAYS IN COMPLIANCE WITH THE LAW
- OUR CERTIFICATIONS DO NOT EXPIRE
- ARE VALID FOR ALL TRANSPORT MODALITIES ADR, RID, ADN, IMDG AND ICAO-TI / IATA

* Year of production of packaging box ** 412 o 2151

	SERPAC CODE	4G-FW050-NT (neutral print)			units pe		
	OUTER DIMENSIONS	800 x 600 x 290h mm		on pa	allet 1200	x 800 mr	n
TE-	INNER DIMENSIONS	780 x 580 x 260h mm		\leq	\leq		2
11 =	WEIGHT OF A SINGLE BOX	2,230 kg			ØSERPRE		
Inter	UN APPROVAL	4G (box / cardboard case)	~		Г Л	~	~
	UN CERTIFICATION MARK	(#) 4G/Y45.4/S/* - B/SERPAC.**-200176	¢	Ð	¢	Ŷ	\checkmark
	CONTENT	Fireworks	ADR	RID	ADN	IMDG	

APPROVED FOR	CAL	IBER	МАХ	CLOSING SYSTEM			
	MIN	MAX	GROSS WEIGHT	TAPE	SYSTEM		
Batteries (Cakes) / combination	-	-	45.4 kg	PP36	50 mm	2U + 4L	

LAB-0333-ZPE LAB-0335-ZPE LAB-0335-ZPE LAB-0335-ZPE LAB-0335-ZPE LAB-0336-ZPE LAB-0337-ZPE LAB-0336-ZPE LAB-0337-ZPE LAB-0337-ZPE LAB-0337-ZPE LAB-0337-ZPE LAB-0337-ZPE LAB-0337-ZPE



COUNTERFEITING AND PRODUCTION GOING UNNOTICED IS NOT EASY

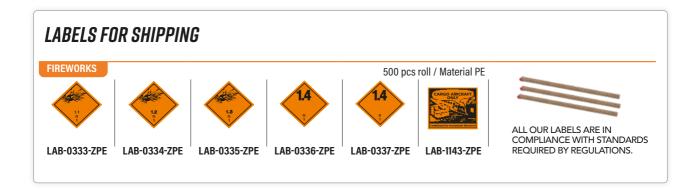
It happens quite often that the owner of the certification or the authorized producer gets to know about their own products being counterfeited. Inspectors are now used to check UN-certified packaging to verify its regularity, suitability, and safety for transportation. To do so, **inspectors will ask directly to the Certifying Body and the owner of the certification all documents about approval** (UN-certificate, pictures and inner reports), as well as proof of a smooth flow of information between the producer and the user of the packaging about instructions of use (as requested from Regulations). **Sanctions from 500 to 10.000 euros may be given** to the party accepting goods, without verifying their legitimate origin, which may induce to think, that rules of origin or intellectual property may have been violated, because of their poor quality, or bad conditions of the Subject offering them, or of their low price.



* Year of production of packaging box ** 412 o 2151

	SERPAC CODE	4G-FW060-NT (neutral print)		3 ur	nits per st	tack	
-	OUTER DIMENSIONS	1060 x 260 x 220h mm		on palle	et 1200 x 8	300 mm	
	INNER DIMENSIONS	1040 x 245 x 190h mm	5	-	2		
	WEIGHT OF A SINGLE BOX	1,329 kg	A	N	ØSERPA		A
	UN APPROVAL	4G (box / cardboard case)			•		\wedge
	UN CERTIFICATION MARK	(£) 4G/Y28.4/S/** - B/SERPAC.412-200177		e			÷
	CONTENT	Fireworks	ADR	RID	ADN	IMDG	IATA

APPROVED FOR	CAL	IBER	МАХ	CLOSING SYSTEM			
	MIN	MAX	GROSS WEIGHT				
Roman candles	20	50	28.4 kg	PP36	50 mm	U + 4L	



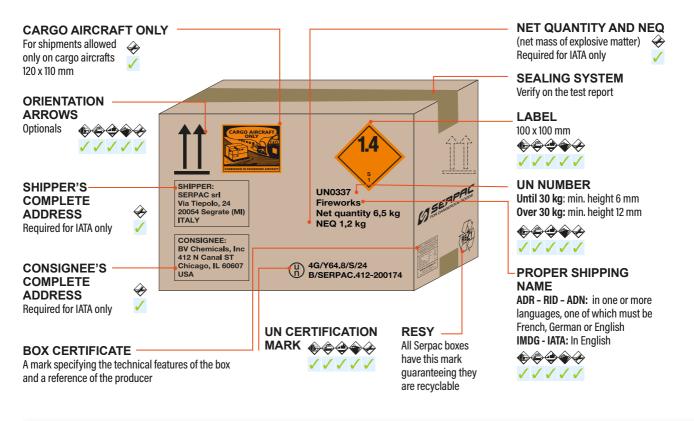




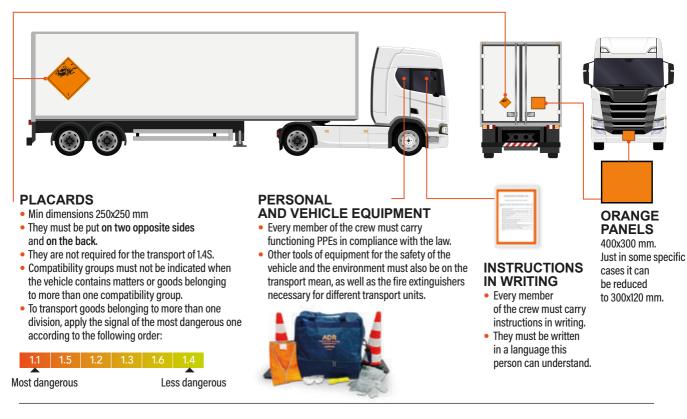
THE RESPONSIBILITY OF A COUNTERFEITED PRODUCT DOES NOT ONLY FALL ONTO THE PRODUCER, BUT ALSO ON THE USER (AND EVEN IN A HARSHER WAY IF THE USER IS ALSO THE CONTRACTOR OF THE PACKAGING)

CHECK ALWAYS ON THE TEST REPORT FOR WHICH EXPLOSIVES AND WITH WHICH KIND OF TAPE / CLOSURE IS APPROVED THE BOX. DON'T RISK, SHIP SAFELY

PACKAGES / VISUAL GUIDE TO SIGNALS AND USAGE

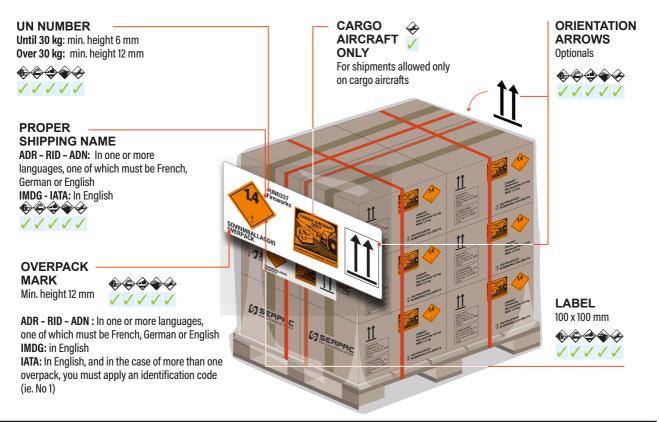


VEHICLES (ADR) / VISUAL GUIDE FOR PLACARDING AND MARKING

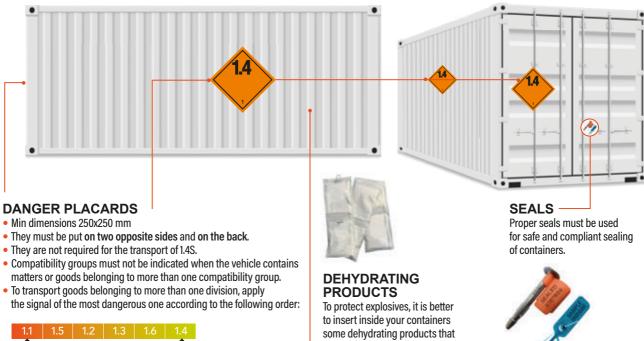


12 SERPAC

OVERPACKS / VISUAL GUIDE TO SIGNALS AND USAGE



CONTAINER (ADR / IMDG) / VISUAL GUIDE TO SIGNALS AND USAGE



Most dangerous

Less dangerous



DO YOU USE DRONES

CHOOSE THE MOST SUITABLE COMPLIANT PACKAGING

Drones packed with lithium ion batteries \leq 100 Wh - UN3481



For this type of battery, when packed with the device ("packed with"), **the package is required to pass a 1.2 m drop test**. These tests must be documented and filed.



Depending on your needs, you can choose between two different solutions.

OUT-OF-THE-BOX SOLUTION

We can **identify among our packaging** or make your own **custom packaging** while also taking care of tests and documentation to provide you with an out-of-the-box solution!



B DO YOU ALREADY HAVE SUITABLE PACKAGING? WE CERTIFY IT

If you already have suitable packaging, **we can perform the tests** required by regulations and provide you with the **final certification** for "excepted" drone shipping.





REMEMBER TO PROPERLY LABEL AND MARK PACKAGES WITH PRODUCTS THAT COMPLY WITH REGULATIONS

Visit our website or contact us

www.serpac.it/en/



FOR YOUR SHOWS?

SOLUTION AND SHIP YOUR DRONES ALL OVER THE WORLD

Drones packed with lithium ion batteries > 100 Wh - UN3481



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In this case, the battery or container containing drone and battery must be placed inside a **UN certified packaging** specifically for lithium batteries.



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OD STATUS ...

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Depending on your needs, you can choose between two different solutions.

CHOOSE OUR CERTIFIED BOXES

Use our **UN 4G certified boxes** for different lithium batteries. Boxes supplied with the specific **foam kit.**

B COULDN'T FIND THE RIGHT APPROVED PACKAGING?

Contact us, **we will find the suitable solution** together based on the characteristics of your specific drone. We can also custom **shape the foam** to ensure maximum protection.

DO YOUR DRONES HAVE UNTESTED 38.3 PROTOTYPE BATTERIES? OR ARE THE BATTERIES DEFECTIVE/DAMAGED AND YOU NEED TO SEND THEM TO THE SUPPLIER FOR SERVICE?

Contact us and we will give you a suitable solution so you can ship in compliance.

Call us at (+39) 02 218 71 585 / (+39) 02 455 06 456 or write at sales@serpac.it









MEB-G001-B24

SERPAC[®] FOR DANGEROUS GOODS WWW.serpac.it/en/

Via Tiepolo 24 - 20054 Segrate - Milan (Italy)

CONTACTS

Ph. (+39) 02 218 71 585 Ph. (+39) 02 455 06 456 Fax (+39) 02 269 52 031 email: sales@serpac.it



EMERGENCY LINE Mobile (+39) 334 673 64 62