

CATALOG4G PYROBOXES

MARCH 2025







LET THE SHOW BEGIN!

UN CERTIFIED >> 4G PYROBOXES



FOR DIFFERENT FIREWORKS

RISKS ASSESSMENT

THE MORE YOU SHIP, THE MORE YOU RISK

Hidden risks evaluation is a key aspect that must be taken into serious consideration. Here are some suggestions for you to better understand if you are really shipping safely.





Checks and sanctions can put your company or the company buying the packaging into trouble



ALWAYS CHECK THE UN-CERTIFICATE



- It hasn't to be expired
- It must be valid for all transport modalities ADR, RID, ADN, IMDG and ICAO-TI / IATA
- It must allow the use of your inner packaging

THE PRODUCER MUST ALWAYS



- Be the same as the one written on the test report
- Have knowledge about dangerous goods and the related responsibilities
- Be aware and respect the yearly updates
- Guarantee a 5-year-traceability
- Go under production controls



We produce and certify UN 4G customized packaging, paying attention to your need and in compliance with the law

SHIP SAFE AND SOUND

WE WILL TAKE CARE OF ALL THE LAW REQUIREMENTS

- Our certifications do not expire
- Are valid for all transport modalities ADR, RID, ADN, IMDG and ICAO-TI / IATA



Are done specifically on your inner packaging

OUR PACKAGINGS ARE PRODUCED



- Always in compliance with the law
- Always up to date when there are some changes in graphics by law
- Performing yearly checks at our expenses
- Guaranteeing a 5-year-traceability



TEST REPORT

WHAT MUST A VALID TEST REPORT CONTAIN?

Don't risk blowing up your fireworks show.

The certification on your box is not enough
to make sure your goods will reach their destination.
The test report is the fundamental document proving
the packaging suitability. Other than the basic information
required, here are the further details that it should contain.

BELGISCH VERPAKKINGSINSTITUUT

INSTITUT BELGE DE L'EMBALLAGE

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Report Nº G-20.134 - p. 6 / 27

Tests of dan

Tests on fibreboard boxes (4G), to obtain the authorization for the transport of dangerous of dangerous goods by ADR, RID, ADN, IMDG, ICAO-TI / IATA.

Content:

Different types of cylindrical shells UN0333, UN0334, UN0335, UN0336 or UN0337. The empty space in the box must be filled up with a suitable filling material.

- Tape closing model of the box:



a) 134 x cylindrical shell of calibre 60 mm

- Diameter x length: ± 60 x 60 mm
- Gross weight: ± 170 g
- Gross total test weight: 22.8 kg

Gross mass of the tested sample : 23.9 kg Gross mass of the final package : 24.9 kg

b) 24 x cylindrical shell of calibre 100 mm

- Diameter x length: ± 100 x 200 mm - Gross weight: ± 1290 g - Gross total test weight: 32 kg

Gross mass of the tested sample : 32 kg Gross mass of the final package : 32 kg

c) 4 x cylindrical shell of calibre 200 mm

- Diameter x length: ± 200 x 185 mm
- Gross weight: ± 5029 g
- Gross total test weight: 20.1 kg

Gross mass of the tested sample : 21.2 kg
Gross mass of the final package : 22.1 kg

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d) Mixture of cylindrical shells from calibre 60 to calibre 200 mm

This content was not tested but can be considered as positive, following the performed tests. The maximum gross weight of the box must not exceed the maximum gross weight of the box tested with the heaviest content (2b).



SHIPMENT MODALITY AND VALIDITY

The shipment modality approved for the packaging must be written on the test report. A serious Certification body shall approve packaging for all transport modalities.

2 CERTIFYING BODY OFFICIAL NAME

The test report must be printed on the Certifying Body letterhead.

3 TYPE OF CONTENT AND UN NUMBER

During checks, most inspectors will look for products description and UN numbers inside the test report (ie. *Cylindrical shells*).

4 SEALING SYSTEMS

The correct sealing system the packaging was certified with, must be written on the test report.

5 MAXIMUM WEIGHT AND QTY ALLOWED

For every content, the test report must indicate the **maximum weight** and the **maximum quantity** tested and approved. A lesser weight and/or quantity, for the same content, is allowed.

6 CONTENT

Only if written on the test report, it will be possible to insert different tested contents inside the packaging.

7 PICTURES OF FIREWORKS

To show the real performance of the test and to support visually the inspectors, it is necessary that test reports must be complete with pictures.

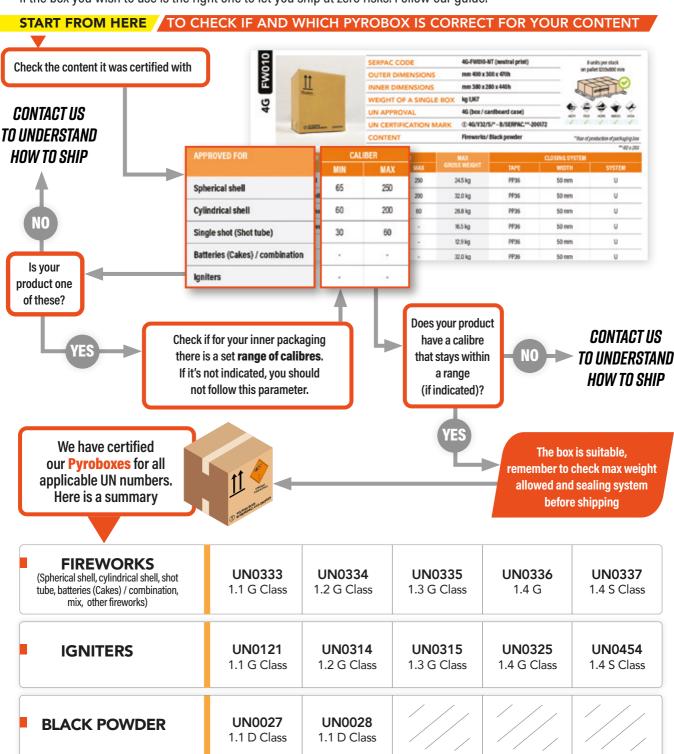
PICTURE OF THE OUTER PACKAGING

This picture will help inspectors to verify if the packaging is the same as the tested prototype.

VISUAL GUIDE

CHOOSING THE RIGHT PACKAGING

Choosing the right packaging is the first step for the shipment of every kind of dangerous goods. When we deal with explosives, and particularly with fireworks, **we must pay even more attention**. Knowing the dimension of the box and the weight it was certified with, is not enough to understand if the box you wish to use is the right one to let you ship at zero risks. Follow our guide.





PYROBOXES, THE PERFECT SOLUTION FOR YOUR SHIPMENTS OF



UN0333, UN0334, UN0335, UN0336, UN0337



IGNITERS

UN0121, UN0314, UN0315, UN0325, UN0454



UN0027, UN0028

DETAILS FOR PURCHASE

TYPE	SERPAC CODE	UN Approvals*	DIMEN	SIONS	QUANTITY P. PACKAGE	PACKAGE FORMAT	QUANTITY PER PALLET	PALLET Format
	CODE	AIT HOVALS	INNER mm	OUTER mm	N°	mm	N°	mm
FW010	4G-FW010-NT	4G/Y32/S	380 x 280 x 440h	400 x 300 x 470h	15	750 x 700 x 210h	195	1400 x 800 x 1200h
FW020	4G-FW020-NT	4G/Y39.3/S	580 x 380 x 275h	600 x 400 x 305h	15	1000 x 700 x 210h	320	1400 x 1000 x 1300h
FW030	4G-FW030-NT	4G/Y64.8/S	580 x 380 x 420h	600 x 400 x 450h	15	1000 x 850 x 210h	345	1700 x 1000 x 1300h
FW040	4G-FW040-NT	4G/Y28/S	765 x 225 x 230h	780 x 240 x 260h	15	1050 x 500 x 210h	180	1200 x 950 x 1300h
FW050	4G-FW050-NT	4G/Y45.4/S	780 x 580 x 260h	800 x 600 x 290h	10	1400 x 900 x 140h	193	1400 x 900 x 1250h
FW060	4G-FW060-NT	4G/Y28.4/S	1040 x 245 x 190h	1060 x 260 x 220h	15	1350 x 500 x 210h	218	1350 x 1000 x 1200h

^{*} ADR / RID - IMDG 6.1.3 - IATA 6.0.4.2



CAN'T FIND THE RIGHT BOX? WE PRODUCE IT AND WE CERTIFY IT!



Thanks to our certified in-house laboratory, we can study, certify and produce the most suitable packaging for your needs.

CONTACT US FOR MORE INFORMATION



SERPAC CODE	4G-FW010-NT (neutral print)
OUTER DIMENSIONS	400 x 300 x 470h mm
INNER DIMENSIONS	380 x 280 x 440h mm
WEIGHT OF A SINGLE BOX	1,167 kg
UN APPROVAL	4G (box / cardboard case)
LIN CERTIFICATION MARK	(L) 4G/Y32/S/* - B/SFRPAC **-200172

Fireworks/ Black powder

8 units per stack on pallet 1200 x 800 mm





APPROVED FOR	CALIBER		MAX	CLOSING SYSTEM		
	MIN	MAX	GROSS WEIGHT	TAPE	WIDTH	SYSTEM
Spherical shell	65	250	24.5 kg	PP36	50 mm	U
Cylindrical shell	60	200	32.0 kg	PP36	50 mm	U
Single shot (Shot tube)	30	60	26.8 kg	PP36	50 mm	U
Batteries (Cakes) / combination	-	-	16.5 kg	PP36	50 mm	U
Igniters	-	-	12.9 kg	PP36	50 mm	U
Fireworks	-	-	32.0 kg	PP36	50 mm	U
Other fireworks	-	-	27.4 kg	PP36	50 mm	U
Black powder	-	-	32.0 kg	PP36	50 mm	U

BUNDLED BOXES FOR SALE	
Quantity of boxes per parcel	N° 15
Parcel format	750 x 700 x 210 h
Parcel weight	kg 17

PALLET BOXES FOR SALE	
Pallet format	1400 x 800 x 1200h
Pallet weigh	kg 195
Quantity of boxes per pallet	N° 150

LABELS FOR SHIPPING





LAB-0333-ZPE



LAB-0334-ZPE



CONTENT



LAB-0336-ZPE





LAB-0337-ZPE

LAB-1143-ZPE

BLACK POWDER



UN0027 BLACK POWDER LAB-0027-ZPE



UN0028 BLACK POWDER LAB-0028-ZPE



LAB-0121-ZPE



UN0315 IGNITERS LAB-0314-ZPE



LAB-0335-ZPE

UN0315 IGNITERS LAB-0315-ZPE



UN0325 IGNITERS LAB-0325-ZPE



UN0454 IGNITERS LAB-0454-ZPE

500 pcs roll / Material PE



LAB-1143-ZPE

500 pcs roll / Material PE



ALL OUR LABELS ARE IN COMPLIANCE

WITH STANDARDS REQUIRED

LAB-1143-ZPE BY REGULATIONS

CHECK ALWAYS ON THE TEST REPORT FOR WHICH EXPLOSIVES AND WITH WHICH KIND OF TAPE / CLOSURE THE BOX IS APPROVED.

SEALING SYSTEM

Tape width 50 mm	cod. T50A-102-PP		
Tape width 50 mm			
Tape width 75 mm	cod. T75A-102-PP		



SYSTEM





SERPAC CODE	4G-FW020-NT (neutral print)
OUTER DIMENSIONS	mm 600 x 400 x 305h
INNER DIMENSIONS	mm 580 x 380 x 275h
WEIGHT OF A SINGLE BOX	kg 1,711
UN APPROVAL	4G (box / cardboard case)
UN CERTIFICATION MARK	(#) 4G/Y39.3/S/* - B/SERPAC.**-200173

Fireworks



4 units per stack









APPROVED FOR	CALIBER		MAX	CLOSING SYSTEM		
	MIN	MAX	GROSS WEIGHT	TAPE	WIDTH	SYSTEM
Spherical shell	65	250	38.1 kg	PP36	50 mm	2 U
Cylindrical shell	60	200	39.0 kg	PP36	50 mm	2 U
Single shot (Shot tube)	30	60	33.2 kg	PP36	50 mm	2 U
Batteries (Cakes) / combination	-	-	23.8 kg	PP36	50 mm	U
Igniters	-	-	20.1 kg	PP36	50 mm	U
Fireworks	-	-	39.0 kg	PP36	50 mm	2 U
Other fireworks	-	-	39.3 kg	PP36	50 mm	U

SHIP SAFE THINK SERPAC! 🗐



BUNDLED BOXES FOR SALE	
Quantity of boxes per parcel	N° 15
Parcel format	1000 x 700 x 210 h
Parcel weight	kg 25,5

PALLET BOXES FOR SALE	
Pallet format	1400 x 1000 x 1300h
Pallet weigh	kg 320
Quantity of boxes per pallet	N° 180

LABELS FOR SHIPPING







CONTENT







LAB-0333-ZPE

LAB-0334-ZPE

LAB-0335-ZPE

LAB-0336-ZPE

LAB-0337-ZPE

LAB-1143-ZPE



UN0121 IGNITERS LAB-0121-ZPE



UN0315 IGNITERS LAB-0314-ZPE



LAB-0315-ZPE



UN0325 IGNITERS LAB-0325-ZPE





UN0454 IGNITERS LAB-0454-ZPE

500 pcs roll / Material PE



LAB-1143-ZPE



ALL OUR LABELS ARE IN COMPLIANCE WITH STANDARDS REQUIRED BY REGULATIONS

SEALING SYSTEM

Tape width 50 mm	cod. T50A-102-PP
Tape width 50 mm	cod. T50T-102-PP
Tape width 75 mm	cod. T75A-102-PP



SYSTEM



SYSTEM



PP36



4G-FW030-NT (neutral print)
mm 600 x 400 x 405h
mm 580 x 380 x 420h
kg 1,893
4G (box / cardboard case)
(H) 4G/Y64.8/S/* - B/SERPAC**-200174

Fireworks

4 units per stack on pallet 1200 x 800 mm











APPROVED FOR	CAL	IBER	MAX	CLOSING SYSTEM		
	MIN	MAX	GROSS WEIGHT	TAPE	WIDTH	SYSTEM
Spherical shell	65	400	57.7 kg	PP36	50 mm	3 U
Cylindrical shell	60	200	64.8 kg	PP36	50 mm	2 U
Single shot (Shot tube)	30	60	45.4 kg	PP36	50 mm	3 U
Batteries (Cakes) / combination	-	-	33.5 kg	PP36	50 mm	U
Igniters	-	-	27.0 kg	PP36	50 mm	U
Fireworks	-	-	64.8 kg	PP36	50 mm	3 U
Other fireworks	-	-	51.8 kg	PP36	50 mm	2 U

BUNDLED BOXES FOR SALE	
Quantity of boxes per parcel	N° 15
Parcel format	1000 x 850 x 168 h
Parcel weight	kg 22,8

CONTENT

PALLET BOXES FOR SALE	
Pallet format	1650 x 1000 x 1300h
Pallet weigh	kg 345
Quantity of boxes per pallet	N° 168

LABELS FOR SHIPPING





LAB-0333-ZPE



LAB-0334-ZPE



LAB-0335-ZPE





LAB-0336-ZPE



LAB-0337-ZPE



LAB-1143-ZPE





UN0121 IGNITERS LAB-0121-ZPE



UN0315 IGNITERS LAB-0314-ZPE



UN0315 IGNITERS LAB-0315-ZPE



LAB-0325-ZPE



UN0454 IGNITERS LAB-0454-ZPE



LAB-1143-ZPE



ALL OUR LABELS ARE IN COMPLIANCE WITH STANDARDS REQUIRED BY REGULATIONS

SEALING SYSTEM

Tape width 50 mm cod. T50A-102-PP Tape width 50 mm cod. T50T-102-PP Tape width 75 mm cod. T75A-102-PP









SYSTEM





SERPAC CODE	4G-FW040-NT (neutral print)
OUTER DIMENSIONS	mm 780 x 240 x 260h
INNER DIMENSIONS	mm 765 x 225 x 230h
WEIGHT OF A SINGLE BOX	kg 1,045
UN APPROVAL	4G (box / cardboard case)
UN CERTIFICATION MARK	# 4G/Y28/S/* - B/SERPAC.**-200175
CONTENT	Fireworks

-	The state of the s) SERPRI		
-					
-	ADR	RID	ADN	IMDG	IATA
	/	/	/	/	/

5 units per stack on pallet 1200 x 800 mm

APPROVED FOR	CAL	IBER	MAX		CLOSING SYSTEM	
	MIN	MAX	GROSS WEIGHT	TAPE	WIDTH	SYSTEM
Roman candles	20	30	28 kg	PP36	50 mm	2U + 4L





BUNDLED BOXES FOR SALE	
Quantity of boxes per parcel	N° 10
Parcel format	1050 x 500 x 140 h
Parcel weight	kg 1,045

PALLET BOXES FOR SALE	
Pallet format	1200 x 950 x 1300h
Pallet weigh	kg 197
Quantity of boxes per pallet	N° 170

LABELS FOR SHIPPING

FIREWORKS



LAB-0333-ZPE















LAB-0334-ZPE

LAB-0335-ZPE

LAB-0337-ZPE LAB-0336-ZPE

LAB-1143-ZPE

ALL OUR LABELS ARE IN **COMPLIANCE WITH STANDARDS** REQUIRED BY REGULATIONS.

SEALING SYSTEM

Tape width 50 mm	cod. T50A-102-PP
Tape width 50 mm	cod. T50T-102-PP
Tape width 75 mm	cod. T75A-102-PP







PP36





AN UN-CERTIFIED PACKAGING, TO BE COMPLIANT WITH THE LAW, MUST ALWAYS BE PRODUCED IN THE SAME FACTORY AND. MORE PRECISELY. WITH THE SAME MACHINES AND PRODUCTION LINE THAT WERE CERTIFIED DURING TESTS.



- www.serpac.it/en/
- PACKAGINGS PRODUCED ALWAYS IN COMPLIANCE WITH THE LAW
 - **OUR CERTIFICATIONS DO NOT EXPIRE**
- ARE VALID FOR ALL TRANSPORT MODALITIES ADR, RID, ADN, IMDG AND ICAO-TI / IATA



CERRAC CORE	4G-FW050-NT (neutral print)	
SERPAC CODE	4d-FW050-NT (Heutral print)	
OUTER DIMENSIONS	800 x 600 x 290h mm	
INNER DIMENSIONS	780 x 580 x 260h mm	
WEIGHT OF A SINGLE BOX	2,230 kg	
UN APPROVAL	4G (box / cardboard case)	
UN CERTIFICATION MARK	(f) 4G/Y45.4/S/* - B/SERPAC.**-200176	4
CONTENT	Fireworks	A

APPROVED FOR	CALIBER		MAX	CLOSING SYSTEM		
	MIN	MAX	GROSS WEIGHT	TAPE	WIDTH	SYSTEM
Batteries (Cakes) / combination	-	-	45.4 kg	PP36	50 mm	2U + 4L

LABELS FOR SHIPPING 500 pcs roll / Material PE LAB-0333-ZPE LAB-0334-ZPE LAB-0336-ZPE LAB-1143-ZPE LAB-0335-ZPE LAB-0337-ZPE

SEALING SYSTEM	1			
Tape width mm 50	cod. T50A-102-PP	TR		
Tape width mm 50	cod. T50T-102-PP	П	SYSTEM	TAPE
Tape width mm 75	cod. T75A-102-PP	and and	211)+ 41	PP3

COUNTERFEITING AND PRODUCTION

GOING UNNOTICED IS NOT EASY

It happens quite often that the owner of the certification or the authorized producer gets to know about their own products being counterfeited. Inspectors are now used to check UN-certified packaging to verify its regularity, suitability, and safety for transportation. To do so, inspectors will ask directly to the Certifying Body and the owner of the certification all documents about approval (UN-certificate, pictures and inner reports), as well as proof of a smooth flow

of information between the producer and the user of the packaging about instructions of use (as requested from Regulations). Sanctions from 500 to 10.000 euros may be given to the party accepting goods, without verifying their legitimate origin, which may induce to think, that rules of origin or intellectual property may have been violated, because of their poor quality, or bad conditions of the Subject offering them, or of their low price.

2 units per stack on pallet 1200 x 800 mm







SERPAC CODE	4G-FW060-NT (neutral print)
OUTER DIMENSIONS	1060 x 260 x 220h mm
INNER DIMENSIONS	1040 x 245 x 190h mm
WEIGHT OF A SINGLE BOX	1,329 kg
UN APPROVAL	4G (box / cardboard case)
UN CERTIFICATION MARK	(f) 4G/Y28.4/S/** - B/SERPAC.412-200177
CONTENT	Fireworks

	on pallet 1200 x 800 mm					
	B		SERPAC See consessed access		A	
7						
	ADR	RID	ADN	IMDG ✓	IATA ✓	

3 units per stack

APPROVED FOR	CALIBER		MAX	CLOSING SYSTEM		
	MIN	MAX	GROSS WEIGHT	TAPE	WIDTH	SYSTEM
Roman candles	20	50	28.4 kg	PP36	50 mm	U + 4L

LABELS FOR SHIPPING

FIREWORKS







LAB-0334-ZPE



LAB-0335-ZPE



LAB-0336-ZPE



LAB-0337-ZPE



LAB-1143-ZPE



ALL OUR LABELS ARE IN COMPLIANCE WITH STANDARDS REQUIRED BY REGULATIONS.

SEALING SYSTEM

Tape width mm 50	cod. T50A-102-PP
Tape width mm 50	cod. T50T-102-PP
Tape width mm 75	cod. T75A-102-PP









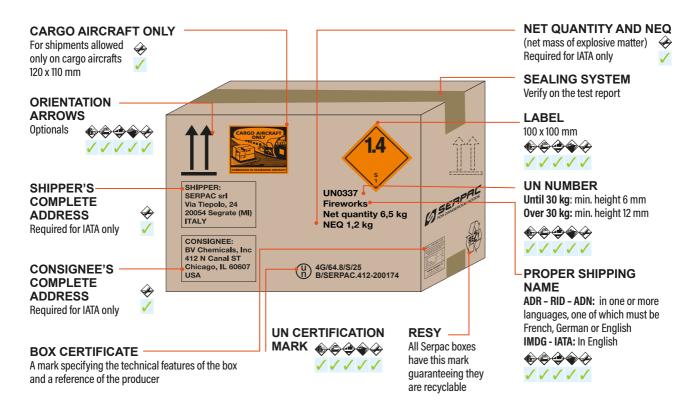


THE RESPONSIBILITY OF A COUNTERFEITED PRODUCT DOES NOT ONLY FALL ONTO THE PRODUCER, BUT ALSO ON THE USER (AND EVEN IN A HARSHER WAY IF THE USER IS ALSO THE CONTRACTOR OF THE PACKAGING)

CHECK ALWAYS ON THE TEST REPORT FOR WHICH EXPLOSIVES AND WITH WHICH KIND OF TAPE / CLOSURE IS APPROVED THE BOX.

DON'T RISK, SHIP SAFELY

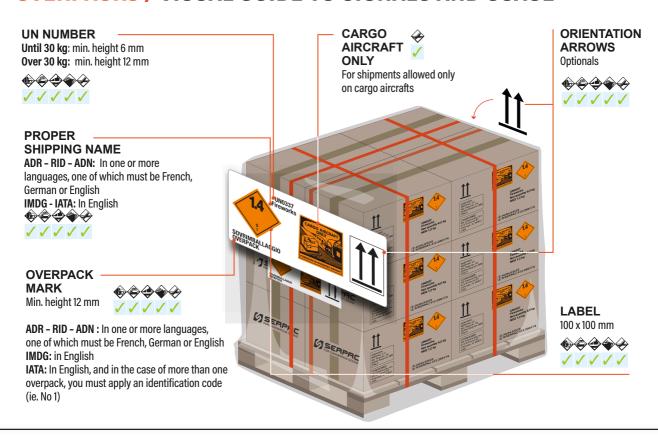
PACKAGES / VISUAL GUIDE TO SIGNALS AND USAGE



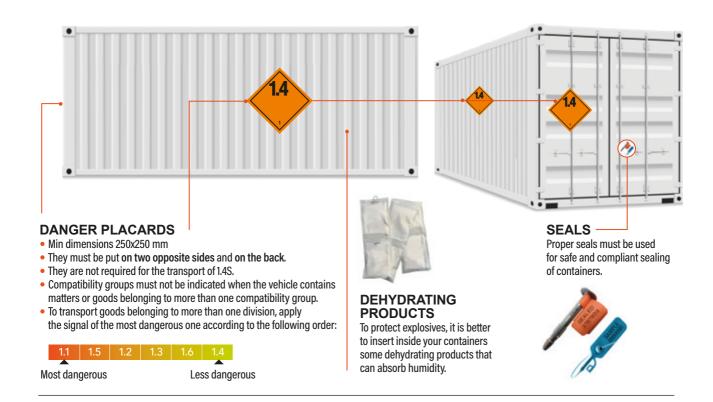
VEHICLES (ADR) / VISUAL GUIDE FOR PLACARDING AND MARKING



OVERPACKS / VISUAL GUIDE TO SIGNALS AND USAGE



CONTAINER (ADR / IMDG) / VISUAL GUIDE TO SIGNALS AND USAGE





CHOOSE THE MOST SUITABLE COMPLIANT PACKAGING

Drones packed with lithium ion batteries ≤ 100 Wh - UN3481



For this type of battery, when packed with the device ("packed with"), the package is required to pass a 1.2 m drop test. These tests must be documented and filed.



Depending on your needs, you can choose between two different solutions.



OUT-OF-THE-BOX SOLUTION

We can identify among our packaging or make your own custom packaging while also taking care of tests and documentation to provide you with an out-of-the-box solution!



DO YOU ALREADY HAVE SUITABLE PACKAGING? WE CERTIFY IT

If you already have suitable packaging, we can perform the tests required by regulations and provide you with the final certification for "excepted" drone shipping.







REMEMBER TO PROPERLY LABEL AND MARK PACKAGES WITH PRODUCTS THAT COMPLY WITH REGULATIONS

Visit our website or contact us

www.serpac.it/en/

FOR YOUR SHOWS?

SOLUTION AND SHIP YOUR DRONES ALL OVER THE WORLD

Drones packed with lithium ion batteries > 100 Wh - UN3481



In this case, the battery or container containing drone and battery must be placed inside a **UN certified packaging** specifically for lithium batteries.



Depending on your needs, you can choose between two different solutions.



CHOOSE OUR CERTIFIED BOXES

Use our **UN 4G certified boxes** for different lithium batteries.
Boxes supplied with the specific **foam kit.**





COULDN'T FIND THE RIGHT APPROVED PACKAGING?

Contact us, **we will find the suitable solution** together based on the characteristics of your specific drone. We can also custom **shape the foam** to ensure maximum protection.



DO YOUR DRONES HAVE UNTESTED 38.3 PROTOTYPE BATTERIES?
OR ARE THE BATTERIES DEFECTIVE/DAMAGED AND YOU NEED
TO SEND THEM TO THE SUPPLIER FOR SERVICE?

Contact us and we will give you a suitable solution so you can ship in compliance.

Call us at (+39) 02 218 71 585 / (+39) 02 455 06 456 or write at sales@serpac.it



SHIP SAFE THINK SERPAC!





www.serpac.it/en/

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MEB-G001-A25

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